

# ELF Drop-In Trigger Installation Instructions

## Step 1

After ensuring weapon is unloaded, remove old trigger and safety taking care not to lose safety detent and spring when removing grip. (If further assistance is needed there are thousands of pages on the internet with instructions)

## Step 2



Prepare trigger by turning set screws out about 3/16" & placing a **very** small amount of blue threadlocker on threads.

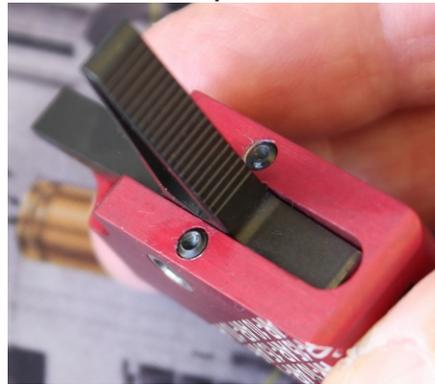
**DON'T GET ANY INSIDE BODY!! Any threadlocker inside body will render your trigger inoperable. If a pillow pack of threadlocker is included with your trigger you only need two drops.**

## Step 4



Insert steel floorplate to protect receiver (Wider end forward)

## Step 3



Turn set screws back until they are both flush with bottom of trigger and wipe off any excess threadlocker

## Step 5



Drop in ELF trigger and replace pins

## Step 6



Center the pins in the receiver and firmly seat the two set screws on the inside of the trigger body. It is absolutely critical that these screws are seated firmly even if anti-walk pins are used. Turn each side until it just touches, then alternate so the pressure is evenly distributed.

This will hold the pins with pressure against the receiver holes.

## Step 7

Step 7 is only necessary for triggers manufactured prior to June 2018. If you do not have a second set of small lock screws your trigger has longer 3/8" set screws that do not require lock screws.



IF a second set of 1/8" screws is included: After firmly seating set screws, install 1/8" lock screws on top to lock them in place. **Do not use threadlocker on these screws. There is no need and too much risk of getting threadlocker inside body.**

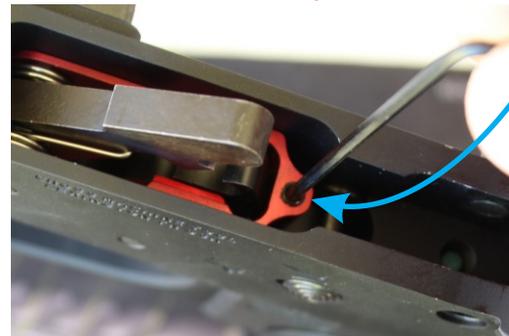
## Step 8



With hammer in "half cock" position, insert safety and grip with safety detent and spring in place.

Pull weight is adjustable with this screw. Clockwise = heavier. **If adjusted too light, the disconnecter won't release hammer.**

Hammer is full power regardless of trigger pull weight.



**Check trigger and safety function**