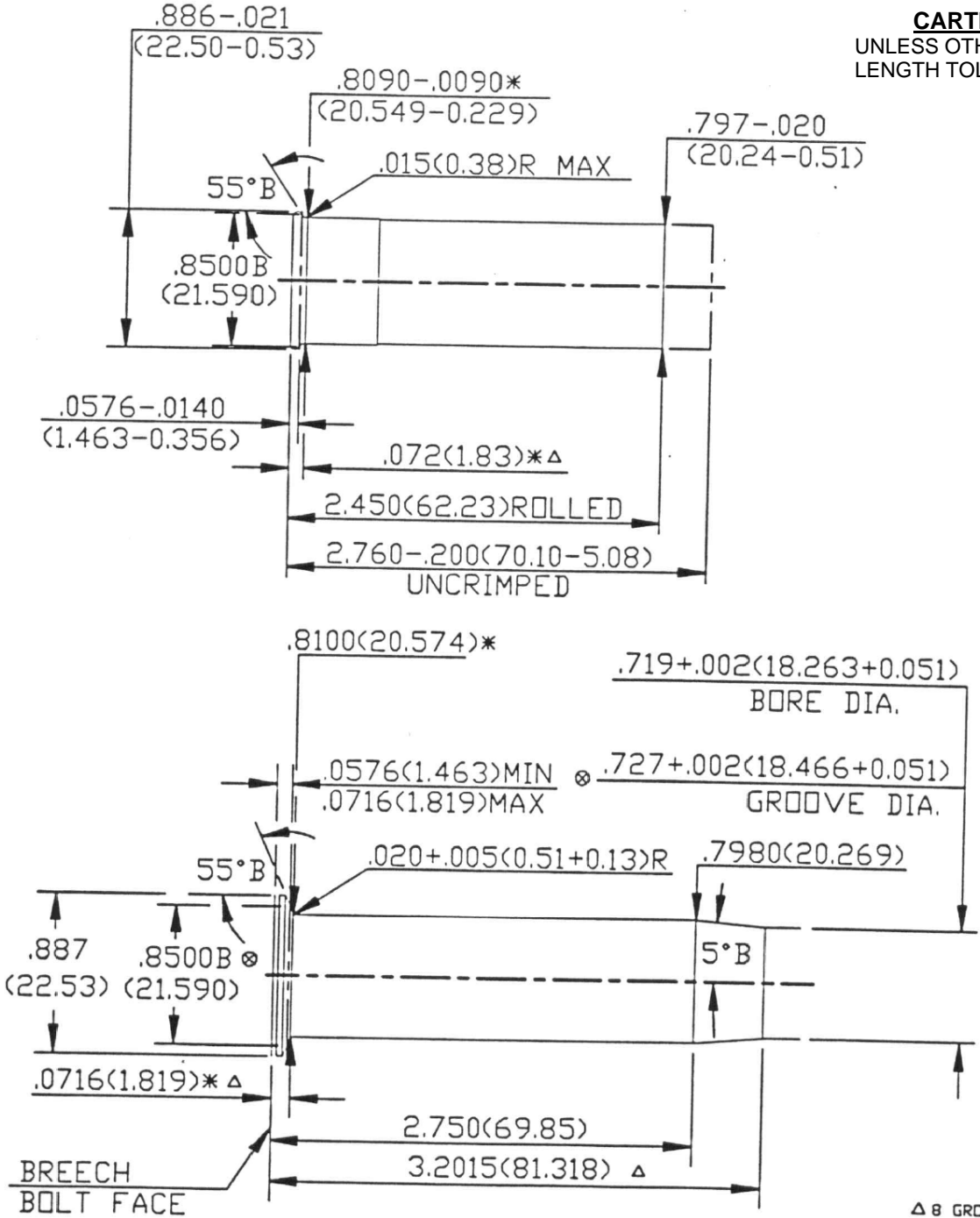


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**MAXIMUM CARTRIDGE / MINIMUM CHAMBER**

**12-GAUGE - 2 3/4" RIFLED SLUG**

**CARTRIDGE**  
UNLESS OTHERWISE NOTED  
LENGTH TOL -.250 (6.35)



**NOTE**  
B=BASIC  
(XX.XX)=MILLIMETERS

\* DIMENSIONS ARE TO INTERSECTIONS OF LINES  
ALL CALCULATIONS APPLY AT MAXIMUM MATERIAL CONDITION (MMC).

CHAMBER LENGTHS HAVE BEEN INCREASED. FORMER CHAMBER DIMENSIONS ARE ALSO CONSIDERED TO REPRESENT SAFE PRACTICE.

**CHAMBER**  
UNLESS OTHERWISE NOTED  
ALL DIA.+0.05(0.13)  
LENGTH TOL.+0.50(1.27)

Δ 8 GROOVES  
Δ.141±0.02 WIDE  
TWIST 35(889) RH  
MIN BORE & GROOVE  
AREA .4105 IN<sup>2</sup>(264.838mm<sup>2</sup>)

⊗ = HEADSPACE DIMENSION  
Δ = REFERENCE DIMENSION